

# Work Order ID 48542



Page 1

July 1, 2009 7:32:28 AM

Item ID: D3294-1 *14 BK*

Accept



Setup Start



Revision ID: C

Item Name: Bracket

Stop



Start Date: 07/15/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3294

Rev C

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D32947-3F

Dwg Rev: *C*

Prog Rev: *E*

*HB 9-7-21*

\*grain direction on a 45 deg as per dwg\*\*

2-Deburr if necessary

*(S)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

*HB 9-7-21*



QC

Memo

0.00

Quality Control

# Work Order ID 48542

July 1, 2009 7:32:28 AM



Page 2

Item ID: D3294-1

Accept



Setup Start



Revision ID: C

Stop



Item Name: Bracket

Start Date: 07/15/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00



Brake NC

Memo

0.00

Brake NC

1-Deburr if necessary  
2-Bend as per Dwg D3294  
(Ensure angle is correct)

09/07/22

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

# Work Order ID 48542



Page 3

July 1, 2009 7:32:28 AM

Item ID: D3294-1

Accept



Setup Start



Revision ID: C

Stop



Item Name: Bracket

Start Date: 07/15/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

160

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

170

0.00



Small Fab

Memo

0.00

Small Fab

1-Install D3294-5 doubler to D3294-3 bracket with rivets as per dwg. D3294

09-07-23

5

2) 8/07/23

5

8/09/07/27 5

# Work Order ID 48542

July 1, 2009 7:32:28 AM

Page 4

Item ID: D3294-1

Accept

Setup Start

Revision ID: C

Stop

Item Name: Bracket

Start Date: 07/15/2009 Start Qty: 8.00

Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 8.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

180

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

190

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

0.00



Powdercoat

Memo

0.00

Powder Coating

Start Time: 10:45  
Oven Temperature: 300°  
Finish Time: 11:15

BK 09-07-28

(5)

200

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

11

09-07-28

K5

# Work Order ID 48542



Page 5

July 1, 2009 7:32:29 AM

Item ID: D3294-1

Accept



Setup Start



Revision ID: C

Stop



Item Name: Bracket

Start Date: 07/15/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

210

Identify as per dwg & Stock Location

210

0.00



Packaging

Memo

0.00

Packaging

9/1/28

SSQ

220

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/29

29-07-09

# Picklist Print

July 1, 2009 7:32:28 AM

Page 1

Work Order ID: 48542

Parent Item: D3294-1RevC

Parent Item Name: Bracket

Comments:



1.89/unit

Start Date: 07/15/2009

Required Date: 08/03/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M2024T3S.080		Purchased	No			100	sf	100.6000	15.2000	9.45		



2024-T3 .080 sheet

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	100.5	
104921	3	
105411	17	
107460	4.36	
110347	26.71	
110908	39.93	
15628	6	
17695	1.5	
18481	2	

110908 18 9-7-21

D3294-5RevC

Manufactured No

170 Each 25.0000 8.0000



Doubler

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	25	
47102	1	
47418	24	

EP 09/07/27

1/4

# Picklist Print

July 1, 2009 7:32:28 AM

Page 2

Work Order ID: 48542

Parent Item: D3294-1RevC

Parent Item Name: Bracket

Comments:

Start Date: 07/15/2009

Required Date: 08/03/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20470AD4-5		Purchased	No			170	Each	4,392.000	120.0000			



Rivet, Universal Head



*EP 09/07/27*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4392	
109031	1392	
111916	3000	

*YAB 75*

July 1, 2009 7:32:28 AM

Shop Packet Print

Page 2

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 48542
<b>Description:</b> Bracket		<b>Part Number:</b> D3294-1
<b>Inspection Dwg:</b> D3294	<b>Rev:</b> B	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
20.02	+/-0.030	20.02	X			
1.785	+/-0.010	1.791	X			
R0.38	+/-0.030	.38	X			
R0.25	+/-0.030	.25	X			
12.98	+/-0.030	12.98	X			
2.072 2.100	+/-0.010	2.110	X			
Ø0.128	+0.005/-0.001	.131	X			
Ø0.141	+0.005/-0.001	.143	X			
0.080	+/-0.010	.078	X			
Grain Direction	N/A		X			

<b>Measured by:</b> B	<b>Audited by:</b> S	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 9-7-21	<b>Date:</b> 09/07/21	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.24	New Issue	KJ/JLM	
B	06.03.09	Dimension 12.97 was 13.03	KJ/JLM	
C	08.11.27	Dimensions updated per Dwg Rev B	KJ/EC	



\*Date: Friday, 12/06/2009 9:55:16 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: BRACKET ASSEMBLY
<b>Job Number</b>	: 48542		
<b>Estimate Number</b>	: 11181		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D32941
<b>This Issue</b>	: 12/06/2009 <b>S.O. No.</b> :	<b>Drawing Number</b>	: D3294 REV.C
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b>	: C
<b>Previous Run</b>	: 47299	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 19/06/2009 <b>Qty:</b> 8 <b>Um:</b> Each
<b>Checked &amp; Approved By</b>	: <u>JUD 09.06.12</u>		
<b>Comment</b>	: Est A 04.08.24 New issue KJ/JLM Est Rev:B Now On Waterjet 07-03-26 JLM Est Rev:C 08-07-16 Redesign part DD verified by:EC Est Rev:D 08-10-06 revB as per dwg DD verified by:EC Est Rev:E 09-04-08 redesign part (rev.c) DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M2024T3S080	2024-T3 .080 sheet
-----	-------------	--------------------



**Comment:** Qty.: 1.8976 sf(s)/Unit Total : 15.1805 sf(s)

Material: 2024-T3 (QQ-A-250/4) 0.080" thick

(M2024T3S.080)

Identify for D3294-1

Batch: 110908 FB 9-7-21

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



**Comment:** FLOW WATER JET

1-Cut as per Dwg D3294-3F

Dwg Rev: 5 FB 9-7-21

Prog Rev: 2

\*\*\*\*\*grain direction on a 45 deg as per dwg\*\*\*\*\*

2-Deburr if necessary FB 9-7-21

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK S. 09/06/21 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 12/06/2009 9:55:16 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASSEMBLY

Job Number: 48542

Part Number: D32941

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1- deburr if necessary

2- Bend as per Dwg D3294  
(Ensure angle is correct)

SA 09/07/22 (5)

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 02/05/22 (X5)

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BL 04-07-23 (5)

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

EP 09/07/27

9.0 D32945 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Doubler

Batch: 347102 (12)

347418 (4X)

EP 09/07/27

10.0 MS20470AD45 Rivet, Universal Head



Comment: Qty.: 15.0000 Each(s)/Unit Total: 120.0000 Each(s)

Rivet, Universal Head

Batch: 1109031

EP 09/07/27

11.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- install D3294-5 doubler to D3294-3 bracket with rivets as per dwg D3294

EP 09/07/27 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 12/06/2009 9:55:16 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASSEMBLY

Job Number: 48542

Part Number: D32941

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Sc910767 (x5)

13.0

✓

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME: \_\_\_\_\_

OVEN TEMPERATURE: \_\_\_\_\_

FINISH TIME: \_\_\_\_\_

14.0

✓

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT CHEMICAL CONVERSION COAT

15.0

✓

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart P/N using fine point permanent ink marker, then Stock

Location: \_\_\_\_\_

16.0

✓

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion ✓



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

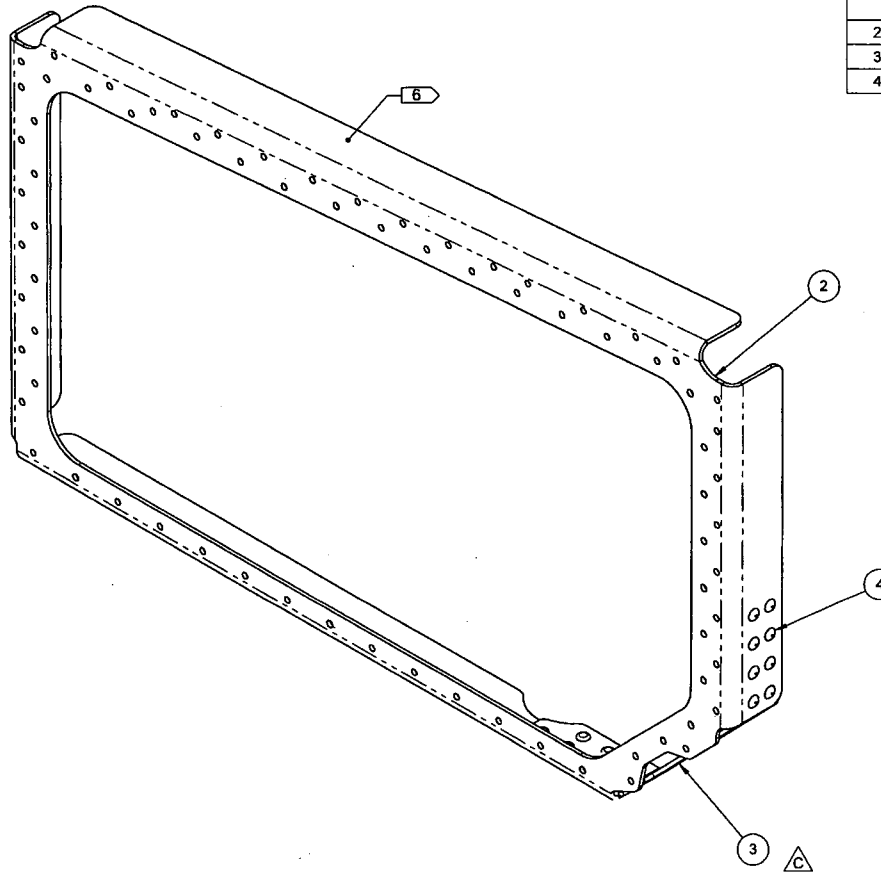
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM NO.	QTY. -1	PART NUMBER	DESCRIPTION
1	X	D3294-1	BRACKET ASSEMBLY
2	1	D3294-3	BRACKET
3	1	D3294-5	DOUBLER
4	15	MS20470AD4-5	RIVET



**D3294-1 BRACKET ASSEMBLY**

**RELEASED**  
09/04/17

C	REMOVE FLANGE PREVIOUSLY ADDED. ADD -5 DOUBLER ZN A4-1, SHEET 5+6.	HS	09.03.24
B	CHANGE FLANGE FROM OUTSIDE TO INSIDE, ZN B4-1, C3-2. CHANGE GRAIN DIRECTION, ZN C4-2	HS	08.09.22
A	NEW ISSUE	CP	04.06.28
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.03.24		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3294** REV. C  
SHEET 1 OF 6

TITLE **BRACKET** SCALE NTS

COPYRIGHT © 2004 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND UNPUBLISHED, AND IS SUPPLIED ON THE BASIS OF A CONTRACT THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "BLACK" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3294-1 AND B/N" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.83 lbs

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 48542







**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

**NOTES:**

- NOTES**
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.080 THICK PER AMS-QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.080)
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.75 lbs

8 7 6 5 4 3 2 1

D

C

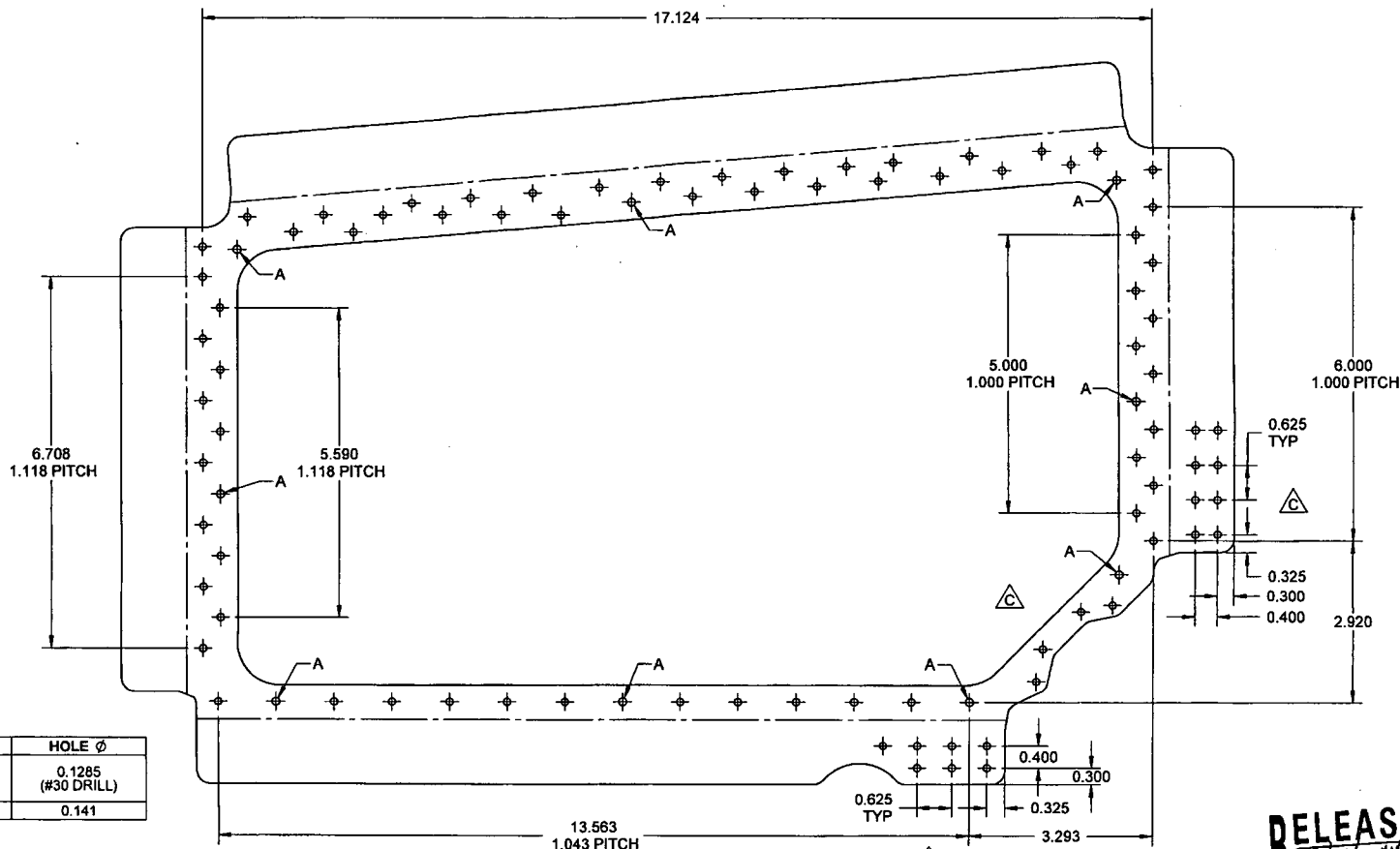
B

D

C

B

LABEL	HOLE $\phi$
ALL HOLES UNLESS NOTED	0.1285 (#30 DRILL)
A	0.141



**D3294-3F BRACKET FLAT PATTERN**  
SUPPLEMENTAL

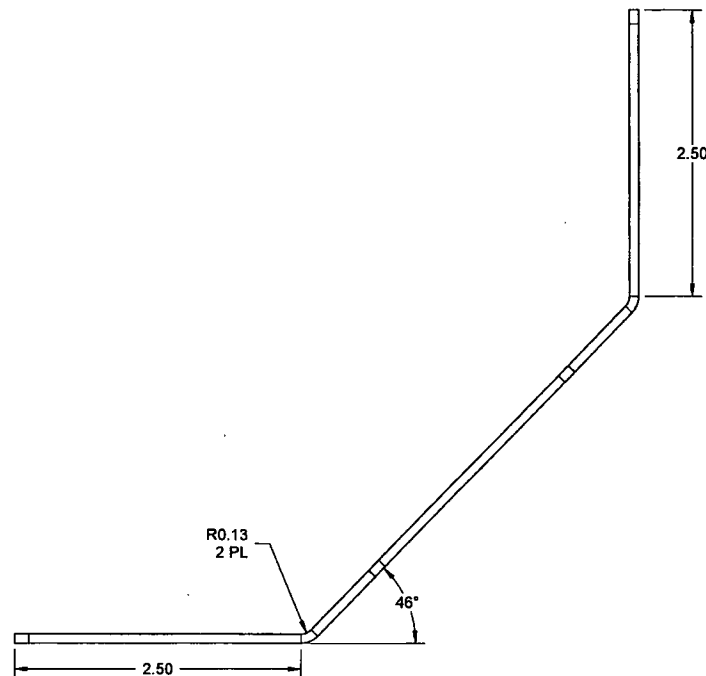
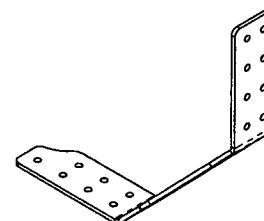
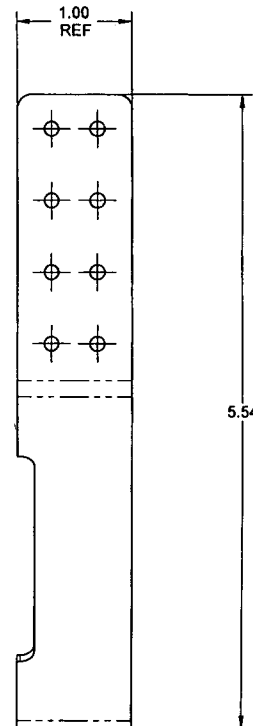
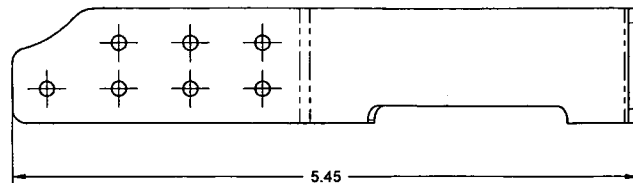
**RELEASED**  
09/04/01

DESIGN		<b>DART AEROSPACE LTD</b>
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. <b>D3294</b>
MFG. APPR.		REV. C
APPROVED		SHEET 4 OF 6
DE APPR.		TITLE <b>BRACKET</b>
DATE	09.03.24	SCALE NTS

COPYRIGHT © 2004 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

NO. 15524  
WORK ORDER  
WITHOUT NOTICE  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY

7 6 5 4 3 2 1



**D3294-5 DOUBLER**  
MADE FROM D3294-5F



**RELEASED**  
9/10/01

NO. *284*  
WORK ORDER  
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.07 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3294	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
DATE	09.03.24	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

D

C

B

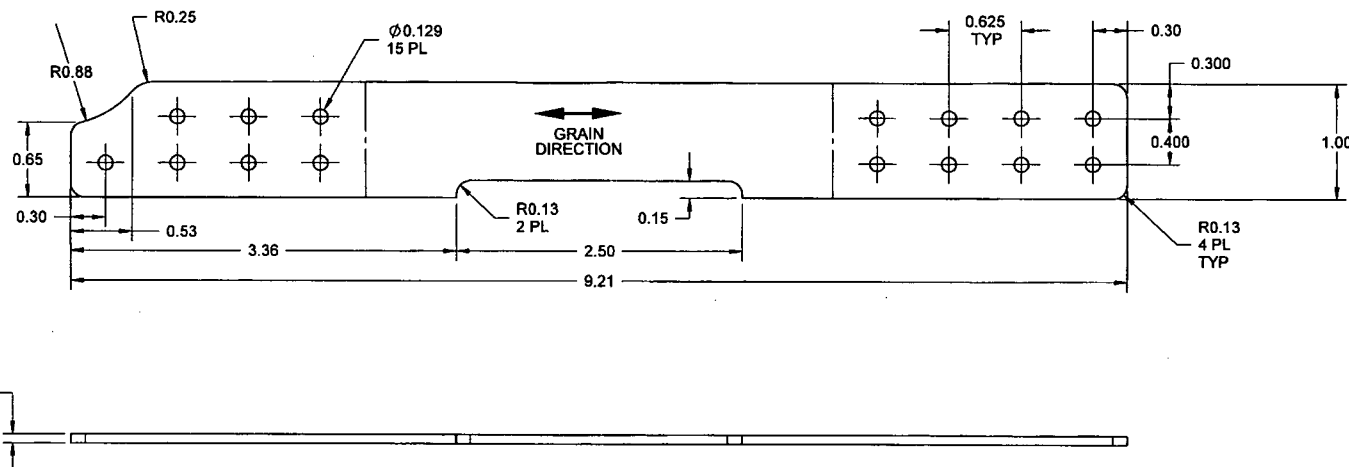
A

D

C

B

A









**D3294-5F DOUBLER FLAT PATTERN**

**RELEASED**  
9/04/07

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42540

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.080 THICK PER AMS-QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.080)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3294	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
DATE	09.03.24	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCE RELATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1